

Т

Г

## Practical Test N214 Road Roller

	ACTIVITY GUIDELINES
	The learner must :
Test sequence	<ul> <li>All pre-start and running checks must be completed before any activity takes place</li> <li>The shutdown procedures must only be completed by the learner at the end of the test</li> <li>All additional test requirements can be completed over the period of the test duration</li> </ul>
Operator safety and	<ul> <li>Seat belt must be worn if stated in the employer's risk assessment / method statement</li> <li>The roller must be serviceable and meet the current legislation</li> </ul>
observations	
Setting up to compact	<ul> <li>Prepare and set up the machine for compacting duties specifying the exclusion zone</li> <li>The rolling area must consist of a supported area (kerbs etc) and unsupported area (free running)</li> </ul>
Compacting tasks	<ul> <li>Compact a radius with supporting edge applying at least 3 passes</li> <li>Compact a straight run with supporting and un-supporting edges applying at least 3 passes</li> </ul>
	<ul> <li>Cones or other obstructions must be placed in the compacting area to simulate ironwork</li> </ul>
Shutdown procedures	The roller must be parked in a safe position with the engine and isolator key removed     and handed to the instructor
Additional notes	A verbal description to the instructor of the pre-start checks would be acceptable if the machine is hot
	<ul> <li>The operator's manual must be accessible</li> <li>The ride-on roller must be fitted with R.O.P.S.</li> </ul>
	<ul> <li>The ride-on roller must be fitted with R.O.P.S.</li> <li>A rolling pass comprises of a compacting in one direction using the dead rolling method and returning on the same path using the vibratory system</li> </ul>
	<ul> <li>An overlap will comprise of no more than one quarter of the width of the compacting drum</li> </ul>
	<ul> <li>Compaction must take place as close to the supported area as practicable depending on the material used</li> </ul>
	• The straight run to be compacted must be no less than 15m in length with a sufficient hard standing at one end
	• The width of the area must be no less than 4 x the width of the drum of the roller to be used
	<ul> <li>The radius must have a curve of 5-10m</li> <li>The material used must clearly show areas that have been compacted, overlapped and any direction change</li> </ul>
	<ul> <li>A chicane to be negotiated both forwards and reverse, the minimum distance at the extremities to be 500mm</li> </ul>
Test timings	The full test must be completed within 1 hour
Note	It is recommended that all learners completing basic training receive a minimum 7hr Health, Safety, Environment and Induction Training