



Practical Test N204 Forward Tipping Dumper

Test sequence	ACTIVITY GUIDELINES The learner must :- <ul style="list-style-type: none"> • Complete all pre-start and running checks before any activity takes place • Only complete the shutdown procedures at the end of the test • All additional test requirements can be completed in any order
Operator safety & observations	Seat belt must be worn if stated in the employers risk assessment / method statement. The dumper must be serviceable and meet the current legislation
Receive & transport loads	The learner must: <ul style="list-style-type: none"> • Travel up and down a gradient • Stop and start on the gradient whilst travelling up hill • Stop and start on the gradient whilst travelling down hill • Manoeuvre through a chicane applying the full steering range in both forward and reverse direction (un-laden and laden) • Travel over varying terrain • Reverse the dumper (min 30m) in a straight line and through a restriction (un-laden and laden) • Position the dumper for loading • Receive a load
Discharge loads	<ul style="list-style-type: none"> • Discharge the load over an edge or into an excavation (<i>minimum 2 loads</i>) • Discharge the load to form a stockpile (<i>minimum 2 loads</i>) • Ensure the load has been fully discharged and the skip is empty before receiving another load or completion of the test
Shutdown procedures	The dumper must be parked in a safe position with the engine and isolator key removed and handed to the instructor
Additional notes	<ul style="list-style-type: none"> • A verbal description to the instructor of the pre-start checks would be acceptable if the machine is hot • The operator's manual must be accessible • The dumper must be fitted with R.O.P.S. • If the learner is tipping into an excavation the instructor can give guidance on the stopping distance • If tipping over an edge a bund or stop block must be so constructed as to withstand the force applied by the dumper • The slope must be of sufficient incline with manoeuvring room on the top to enable the learner to demonstrate the correct procedures for traveling up and down a gradient as per manufacturer's recommendations
Test timings	The full test must be completed within 1hr
Note	It is recommended that all learners completing basic training receive a minimum 7hr Health, Safety, Environment and Induction Training