

Practical Test N205 Rear Tipping Dumper

	ACTIVITY GUIDELINES
	The learner must :
Test sequence	 All pre-start and running checks must be completed before any activity takes place The shutdown procedures must only be completed by the learner at the end of the test All additional test requirements can be completed over the period of the test duration
Operator safety and observations	Seat belt must be worn if stated in the employer's risk assessment / method statement. The dump truck must be serviceable and meet the current legislation
Receive and transport loads	The learner must:
Discharge loads	 Travel up and down a gradient Stop and start on the gradient whilst travelling up-hill Stop and start on the gradient whilst travelling down-hill Manoeuvre through a chicane applying the full steering range in both forward and reverse direction. (un-laden and laden) Travel over varying terrain Reverse the dump truck (50m) in a straight line and through a restriction (un-laden and laden) Position the dump truck for loading Receive a load Discharge the load over an edge or into an excavation (minimum 2 loads) Discharge the load to form a stockpile (minimum 2 loads) Ensure the load has been fully discharged and the skip is empty before
Shutdown	receiving another load or completion of the test The dumper must be parked in a safe position with the engine and
procedures	isolator key removed and handed to the instructor
Additional notes	 A verbal description to the instructor of the pre-start checks would be acceptable if the machine is hot The dump truck must be fitted with R.O.P.S. and F.O.P.S. The operator's manual must be accessible to the instructor If the candidate is tipping into an excavation the instructor can give guidance on the stopping distance If tipping over an edge a bund or stop block must be so constructed as to withstand the force applied by the dump truck
Test timings	The full test must be completed within 1hr 30min
Note	It is recommended that all learners completing basic training receive a minimum 7hr Health, Safety, Environment and Induction Training