

## Practical Test N022 Piling Rig Attendant

|                         | ACTIVITY GUIDELINES  |
|-------------------------|--|
| Test area and sequence  | The learner must:-   |
| Sequence                | <ul> <li>Ensure the test area must have all services and hazards identified to the learner before work starts</li> <li>Carry out pre-use checks to ancillary equipment required for the construction of piles</li> <li>Agree signals, safety zones and safe working practices with the rig operator</li> <li>Ensure resources and materials are correct and of sufficient quantity</li> <li>The assisting of the shutdown procedures must be completed by the learner at the end of the test</li> <li>All additional test requirements can be completed by the learner over the test duration</li> </ul>   |
| Operator safety         | The risk assessment / method statement must be read and understood before work   |
| and observations        | <ul> <li>starts</li> <li>The test area must be searched by a competent person and all services must be identified to the rig operator before work starts</li> </ul>  |
| Travelling to work area | The learner must supervise the piling rig and:   |
| Work aroa               | Ensure with the operator the rig and mast is set for travel  |
|                         | <ul> <li>Guide the rig and travel over varying terrain</li> <li>Guide the rig to its full steering range in a forward direction and reverse direction</li> </ul>   |
|                         | Guide the piling rig in a straight line and through a restriction in a reverse direction   |
| Working tasks           | <ul> <li>Guide and manoeuvre the rig onto the pile position within the specified tolerance</li> <li>On completion of piling duties confirm each pile has met the required specification</li> <li>Assist the rig operator to configure for travel and guide to the next work position</li> <li>Assist, prepare and set up the piling rig for work</li> <li>Ensure pile is plumb throughout the piling activity</li> <li>Ensure pile is installed to specification</li> <li>Kept full control of the working area and maintained safety zones</li> </ul>   |
| 01.11                   | Record completed piles and specifications  |
| Shutdown procedures     | <ul> <li>On completion of piling tasks guide and park for travel and park in a safe position with the engine and isolator key removed and handed to the instructor</li> <li>Assist the rig operator carry out their shut down and securing procedures</li> <li>Assist rig operator to load / unload rig to/from a transporter (if applicable)</li> </ul>   |
| Additional Notes        | <ul> <li>The operator's manual must be accessible</li> <li>The piling and ancillary equipment must be suitable, sufficient and meet the pile specification</li> <li>A pile lay out drawing and pile schedule must be followed</li> <li>A permit to dig must be completed</li> <li>The slope must be of sufficient incline to enable the learner to demonstrate the correct procedures for traveling up and down a gradient as per manufacturers recommendations</li> </ul>   |
| Additional Notes        | <ul> <li>Items such as cones or barriers should be available to create restrictions for manoeuvring</li> <li>The piling rig must be serviceable and meet the current legislation</li> <li>The piling rig operator must be conversant with all signals, safety zones, safe working practices and be equipped with the appropriate PPE</li> <li>If the piling rig is working on a platform, a Working Platform Certificate should be completed by an authorised and competent person (if applicable)</li> <li>If the piling rig is working on a platform, a working platform inspection log should be completed by an authorised representative of the principal contractor (if applicable)</li> <li>Appropriate equipment to remove spoil at the piling location</li> </ul> |



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| Specifications | <ul> <li>The restriction must be 800mm plus the maximum width of the piling rig used on the test</li> <li>A minimum of 2 holes must be bored to the correct given depth or 20m depth in total</li> <li>The post placement must be within 75mm of given position</li> <li>All lifting equipment/accessories must have current test certification and be fit for purpose</li> </ul> |
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| Test timings   | The full test must be completed within 3hrs   |
| Note           | It is recommended that all learners completing basic training receive a minimum 7hr Health, Safety, Environment and Induction Training  |